

# Plus 4

# 3D PLUS

## JUST FOR JEWELRY



### Industrial Grade Large Format DLP 3D Printer Plus 4

Brand	3D Plus DLP 3D Printer	Light source	LED UV	
Model	Plus 4(L140)	Scanning mode	DLP® Texas Instruments Inc.	
Formation Space	144×81×200mm	Operation system	32 bit Win7 or above system	
X/Y axis precision	75µm	Software	3D Plus Studio	
Z axis precision	25-50µm adjustable	Format	.stl .slc	
Device size	700×510×1550mm	Printing speed table		
Weight	150Kg	X/Y resolution ( µm)	Layer thickness ( µm)	Printing height ( mm )
Power Supply	100~120VAC 7A/50/60Hz 200~240VAC 3A/50/60Hz	75	50	18-20
T&H	20~26°C , < 40% , non-condensing	75	25	14-16

#### High Definition

The definition is **1080p**(1920×1080)

#### High Working Life

Highly stable LED UV light source is used, and the service life can reach **20000** hours

#### Bigger Printing Size

The molding size is bigger, which can reach **144(X)\*81(Y)\*200(Z)mm**

#### High Precision

The X/Y molding precision is 50µm, the thickness of Z axis layer is **0.025-0.05mm**

## 3D PLUS JUST FOR JEWELRY

MORE THAN IN MANUFACTURING IT IS THE BEST EXAMPLE FOR APPLICATION

#### Direct Casting Resin-301C

Very smooth surface  
Clean combustion



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More than in manufacturing  
It is the best example for application

#### 101W WAX-BEARING RESIN

Easy Casting Easy Burnout



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## HUYEN KHANG

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