

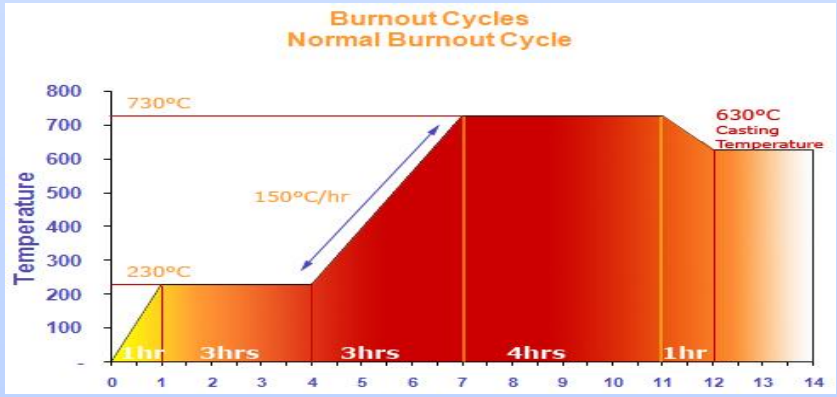
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CHANG_{CAST}™

DRAGON™



DRAGON is produced from only the purist raw materials carefully selected and unique to **CHANG** to ensure minimal metal mould reaction and is excellent for casting High K Gold, White Gold, and Silver where the ultimate surface finish is demanded. Specially developed to be flexible and user friendly with easy quench with minimum of finishing.



Water to Powder Ratio

| Ratio | Water | Powder |
|-----------------------|---------|--------|
| Machine Mixing | 38 | 100 |
| Hand Mixing | 38 – 40 | 100 |

| MACHINE VACUUM MIXING | | HAND MIX THEN VACUUM | |
|-----------------------|---|----------------------|---|
| 0 min | Weigh out water & powder Add powder to water | 0 min | Weigh out water & powder Add powder to water |
| 1 min | Mix under vacuum | 1 min | Mix by hand |
| 0.5 min | Stop mixer and scrape blades | 3 min | Mix with machine |
| 3.5 min | Mix under vacuum | 1 min | Vacuum mixer bowl |
| 2 min | Pour flasks | 1 min | Pour flasks |
| 1 min | Vacuum flasks | 2 min | Vacuum flasks |
| 8 min | Total time taken | 8 min | Total time taken |

HUYEN KHANG TRADING COMPANY LIMITED

HUYEN KHANG

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