

**Chang Jewelry Powder Co., Ltd.**  
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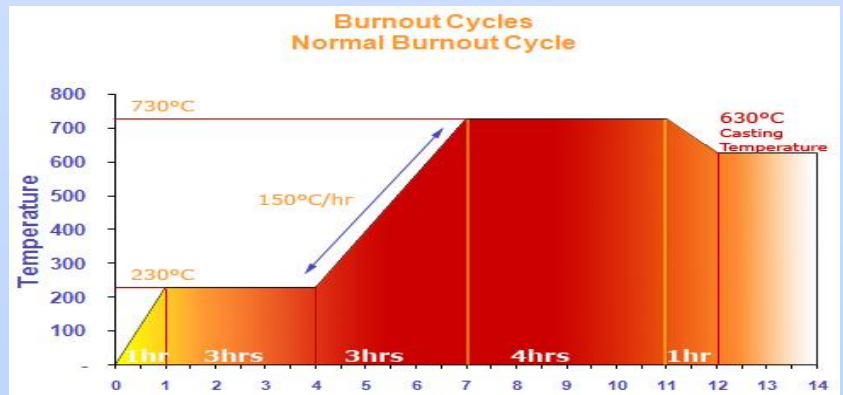
**CHANGCAST™**



**EAGLE™**



EAGLE is produced from only the purist raw materials carefully selected and unique to CHANG to ensure minimal metal mould reaction and is excellent for casting High K Gold, White Gold, and Silver where the ultimate surface finish is demanded. Specially developed to be flexible and user friendly with easy quench with minimum of finishing.



**Water to Powder Ratio**

Ratio	Water	Powder
<b>Machine Mixing</b>	38	100
<b>Hand Mixing</b>	38	100

MACHINE VACUUM MIXING		HAND MIX THEN VACUUM	
0 min	Weigh out water & powder Add powder to water	0 min	Weigh out water & powder Add powder to water
1 min	Mix under vacuum	1 min	Mix by hand
0.5 min	Stop mixer and scrape blades	3 min	Mix with machine
3.5 min	Mix under vacuum	1 min	Vacuum mixer bowl
2 min	Pour flasks	1 min	Pour flasks
1 min	Vacuum flasks	2 min	Vacuum flasks
8 min	Total time taken	8 min	Total time taken



**HUYEN KHANG Trading Company Limited**

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