

# CHANG<sub>CAST</sub>™

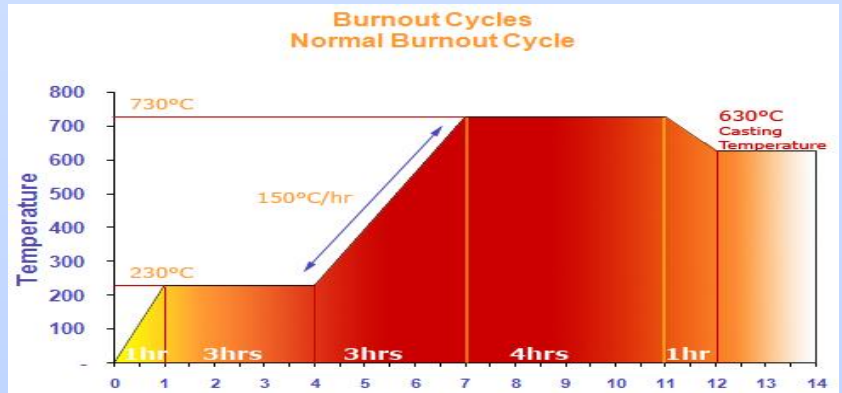


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## TIGER™



TIGER is produced from CHANG high purity raw materials and with high purity comes exceptional surface finish setting an unsurpassed standard for the professional caster. With minimal metal mould reaction Tiger is excellent for casting both Gold, Silver and Brass castings and is both a high strength investment and which also benefits from the unique Chang easy quench technology.



### Water to Powder Ratio

Ratio	Water	Powder
<b>Machine Mixing</b>	38	100
<b>Hand Mixing</b>	38	100

MACHINE VACUUM MIXING		HAND MIX THEN VACUUM	
0 min	Weigh out water & powder Add powder to water	0 min	Weigh out water & powder Add powder to water
1 min	Mix under vacuum	1 min	Mix by hand
0.5 min	Stop mixer and scrape blades	3 min	Mix with machine
3.5 min	Mix under vacuum	1 min	Vacuum mixer bowl
2 min	Pour flasks	1 min	Pour flasks
1 min	Vacuum flasks	2 min	Vacuum flasks
8 min	Total time taken	8 min	Total time taken



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