



Chang Jewelry Powder Co., Ltd.

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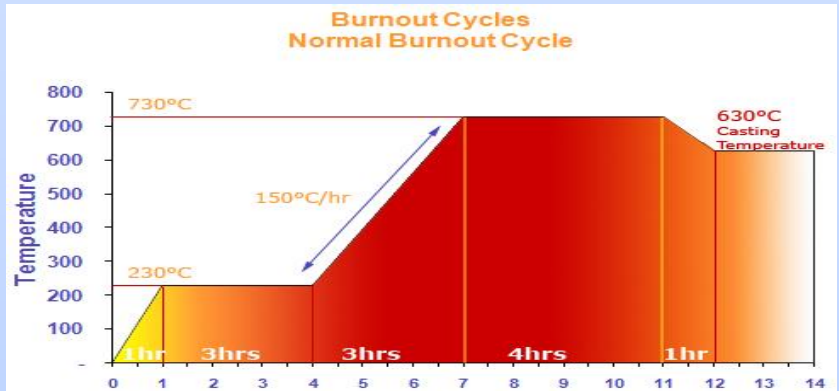
CHANGCAST™



COBRA™



COBRA is the clear choice for the professional caster who demands a reliable easy to use powder which gives the highest quality castings time after time. Cobra is a pure white economic powder developed especially for the casting of Brass, Bronze and even Silver. Cobra benefits from Chang easy quench formula technology.



Water to Powder Ratio

Ratio	Water	Powder
Machine Mixing	38	100
Hand Mixing	38	100

MACHINE VACUUM MIXING		HAND MIX THEN VACUUM	
0 min	Weigh out water & powder Add powder to water	0 min	Weigh out water & powder Add powder to water
1 min	Mix under vacuum	1 min	Mix by hand
0.5 min	Stop mixer and scrape blades	3 min	Mix with machine
3.5 min	Mix under vacuum	1 min	Vacuum mixer bowl
2 min	Pour flasks	1 min	Pour flasks
1 min	Vacuum flasks	2 min	Vacuum flasks
8 min	Total time taken	8 min	Total time taken



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